



BEN FREEDMAN

ALTA TECNOLOGIA PARA O MELHOR DESEMPENHO



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TABLE WITH FLOW DATA AT 28"

FLOW PRO Compare Data Report

Pg 1

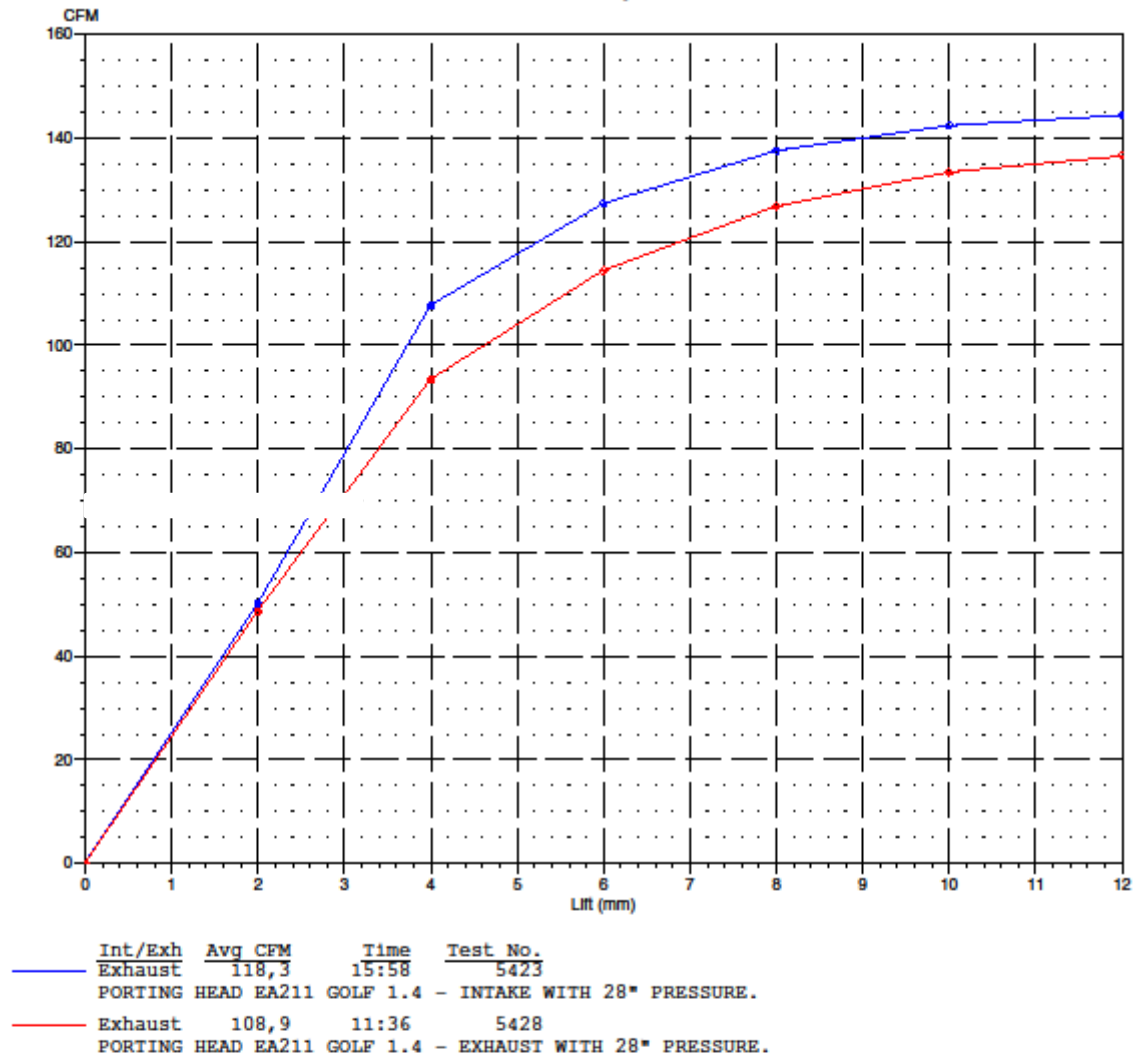
No.	Operator	Customer	Max CFM	Avg CFM
1	STUMPF CABEQOTE	BEN FREEDM	144,4	118,3
	PORTING HEAD EA211 GOLF 1.4 - INTAKE WITH 28" PRESSURE.			
2	STUMPF CABEQOTE	BEN FREEDM	136,5	108,9
	PORTING HEAD EA211 GOLF 1.4 - EXHAUST WITH 28" PRESSURE.			

Lift	CCFM	
	No. 1	No. 2
2,00	50,2	48,7
4,00	107,7	93,4
6,00	127,3	114,4
8,00	137,6	126,9
10,00	142,4	133,4
12,00	144,4	136,5
Average:	118,3	108,9



FLOW GRAPHICS 28"

Flow Pro Graph



PORTING HEAD EA211 GOLF 1.4 - INTAKE / EXHAUST WITH 28" PRESSURE.



PRODUCT CHECKLIST

customer: BEN FREEDMAN– O.S 19676
vistory: ANDERSON

valve clearance	1	2	3	4	5	6	7	8
int	-	-	-	-	-	-	-	-
exh	-	-	-	-	-	-	-	-

CARGA MOLAS	1	2	3	4	5	6	7	8
int	75/140	75/140	75/140	75/140	75/140	75/140	75/140	75/140
exh	75/140	75/140	75/140	75/140	75/140	75/140	75/140	75/140

VED. SEDES	1	2	3	4	5	6	7	8
Int	√	√	√	√	√	√	√	√
exh	√	√	√	√	√	√	√	√

OBS:	VEDAÇÃO OK	VOLUME CAMARA: 30,2 CC
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BUDGET

	STUMPF
	Tel/Fax: (45)99948-0123
	RUA CARLOS CAVALCANTI, 474 - CASCABEL / PR
	CEP: 85818670
	CNPJ: 33826228000194
	E-mail: cabecotesstumpf@gmail.com

Data: 21/01/2025

ORÇAMENTO

Nº 19.676

O.S.: 105.008

Cliente: BEN FREEDMAN

CPF/CNPJ:

Fone: (081)41912-49; Fone 2:

Endereço:

Veículo:

Placa:

DESCRIÇÃO DAS PEÇAS E/OU SERVIÇOS

Cod.	Descrição	Quant.	UN	Unitário	Total	Total C/ Desc.
1.165	PLAINA FACE- RESURFACE CILYNDER HEAD					
1.555	SOLDA COLETOR- WELD ON MANIFOLD					
1.196	USINAGEM CNC- ABERTURA ESCAPE					
1.252	BANHO QUIMICO- CHEMICAL WASH					
1.269	MATERIAL DE LIMPEZA- CLEANING SUPPLIES					
2.035	VEDADOR 5MM- VALVE STEM SEAL					
1.186	RETIFICA DE SEDE- RECUT VALVE SEATS (DEGREES)					
1.224	MAO DE OBRA RETRABALHO 16V- CILYNDER HEAD REWORK					
1.008	VALVULA DE INOX IMPORTADA ESC HASTE 6MM- ENGINE VALVES 6MM STAINLESS STEEL					
1.869	MOLA INTERMEDIARIA- VALVE SPRING RACING - INTERMEDIARY LOAD					
1.095	GUIA 6MM- VALVE GUIDES 6MM - CUSTOM MADE					
1.920	ACABAMENTO DIMPLE - 16V- DIMPLE REWORK					
2.345	PRATO TITANIO- VALVE RETAINER 6 MM TITANIUM					
1.837	CASCO EA211- CILYNDER HEAD EA211					
2.554	KIT INSTALACAO					

